



HYLAC® FR134G20

Ravago Manufacturing Americas - Acrylonitrile Butadiene Styrene

Sunday, November 3, 2019

General Information

Product Description

ABS, 20% Glass Filled, Flame Retardant

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
Features	• Flame Retardant
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012
Forms	• Pellets

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.45	g/cm ³	ISO 1183
Melt Mass-Flow Rate (230°C/3.8 kg)	4.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.30 to 0.40	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	7980	psi	ISO 527-2
Tensile Strain (Break)	4.0	%	ISO 527-2
Flexural Modulus	522000	psi	ISO 178
Flexural Stress	12300	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	2.4	ft-lb/in ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	239	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	234	°F	ISO 75-2/A

Notes

¹ Typical properties: these are not to be construed as specifications.